

HAWE PLVC

Supported Series: HAWE PLVC

Website: <http://www.hawe.de/de/home/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	HAWE PLVC		
PLC I/F	RS232		
Baud rate	9600		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	0		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	HHHH	0 ~ ffff	Input Bits
B	Y	HHHH	0 ~ ffff	Output Bits
B	M	DDDDD	0 ~ 65535	Internal Relays
B	T	DDDDD	0 ~ 65535	
B	C	DDDDD	0 ~ 65535	
B	B	HHHH	0 ~ ffff	
B	F	DDDDD	0 ~ 65535	
W	TV	DDDDD	0 ~ 65535	Timer Preset Value
W	CV	DDDDD	0 ~ 65535	Counter Preset Value
W	D	DDDDD	0 ~ 65535	Data Registers
W	W	HHHH	0 ~ ffff	
W	R	DDDDD	0 ~ 65535	

Wiring Diagram:

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

